

FIG. 2

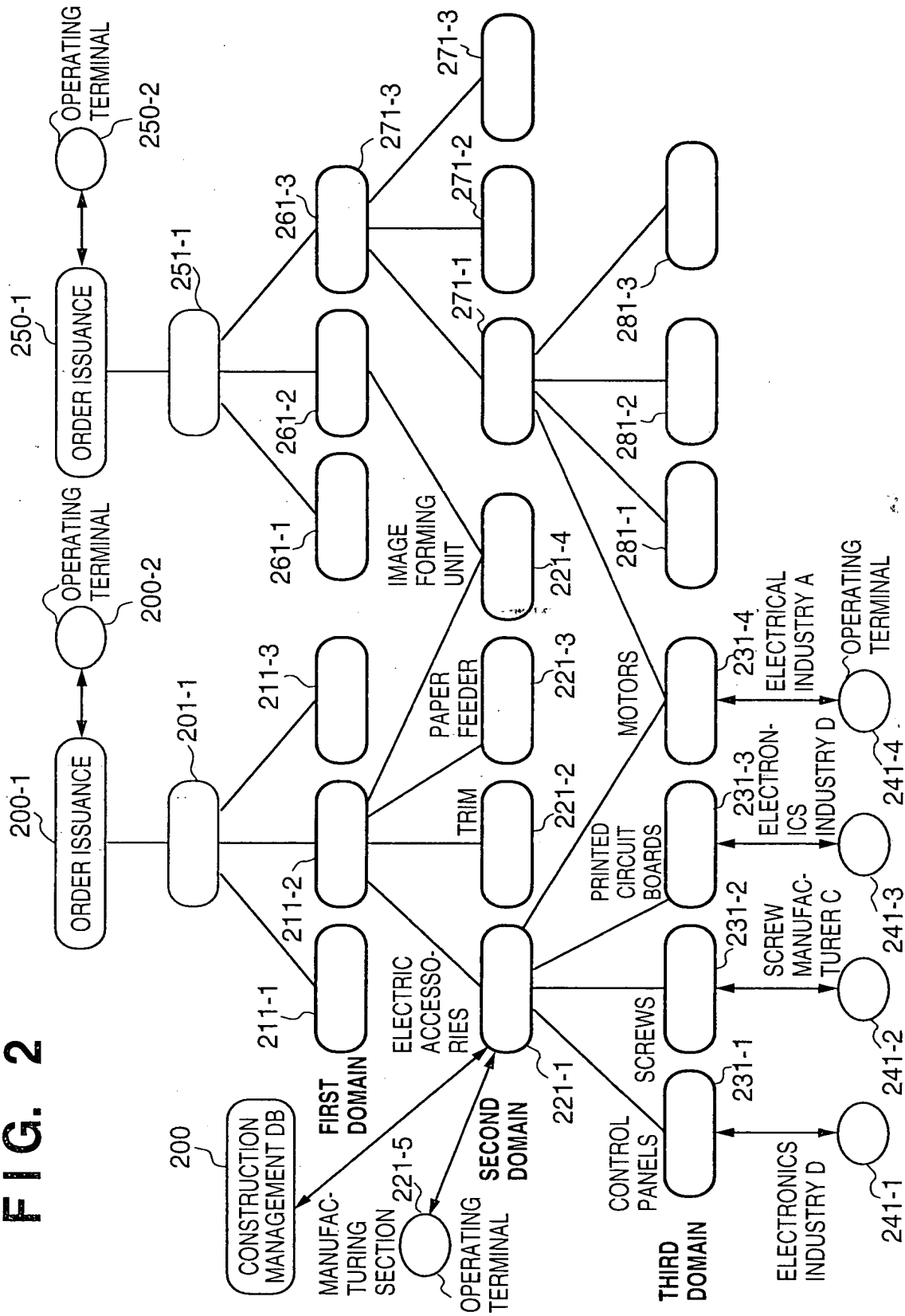
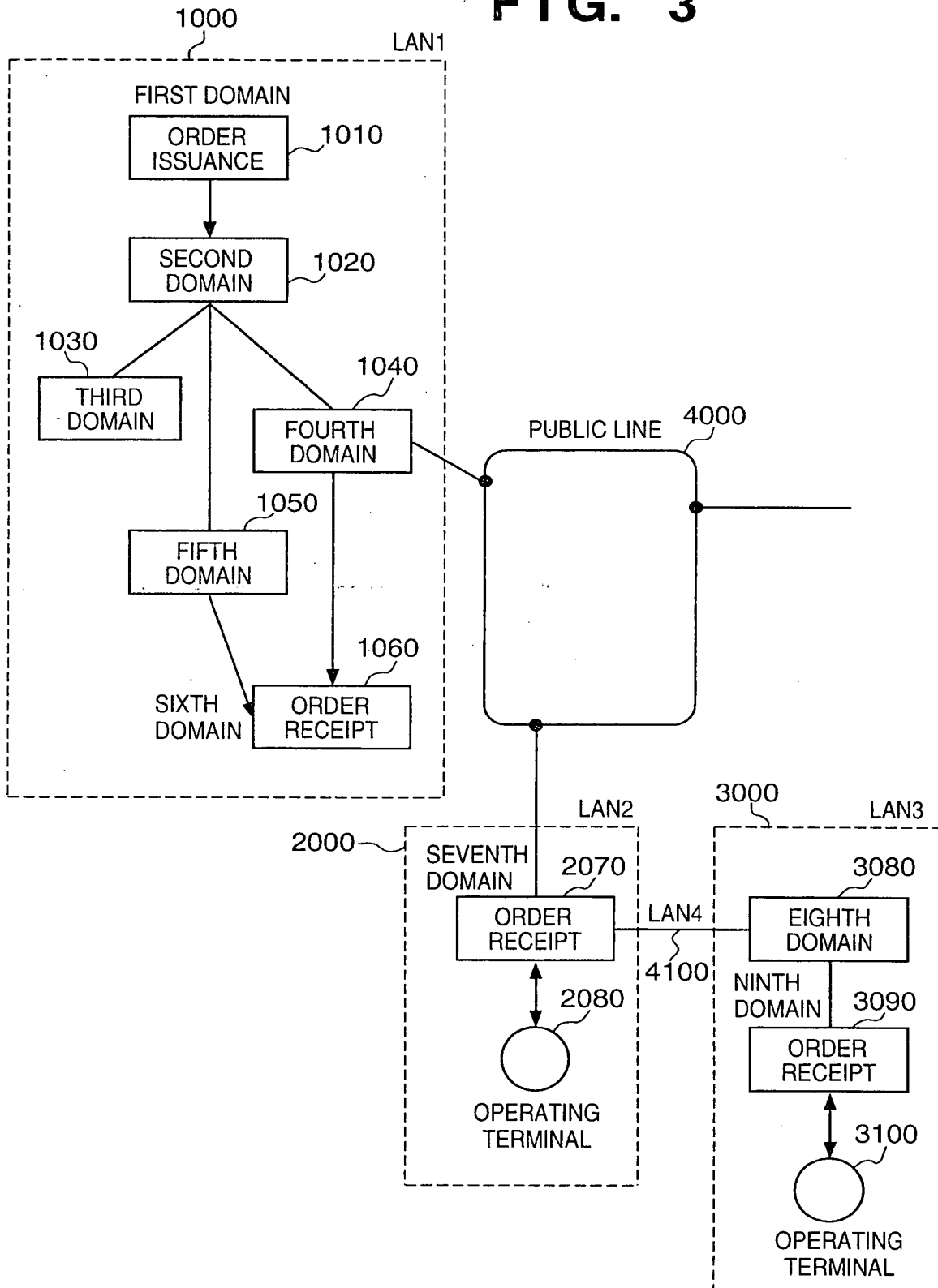
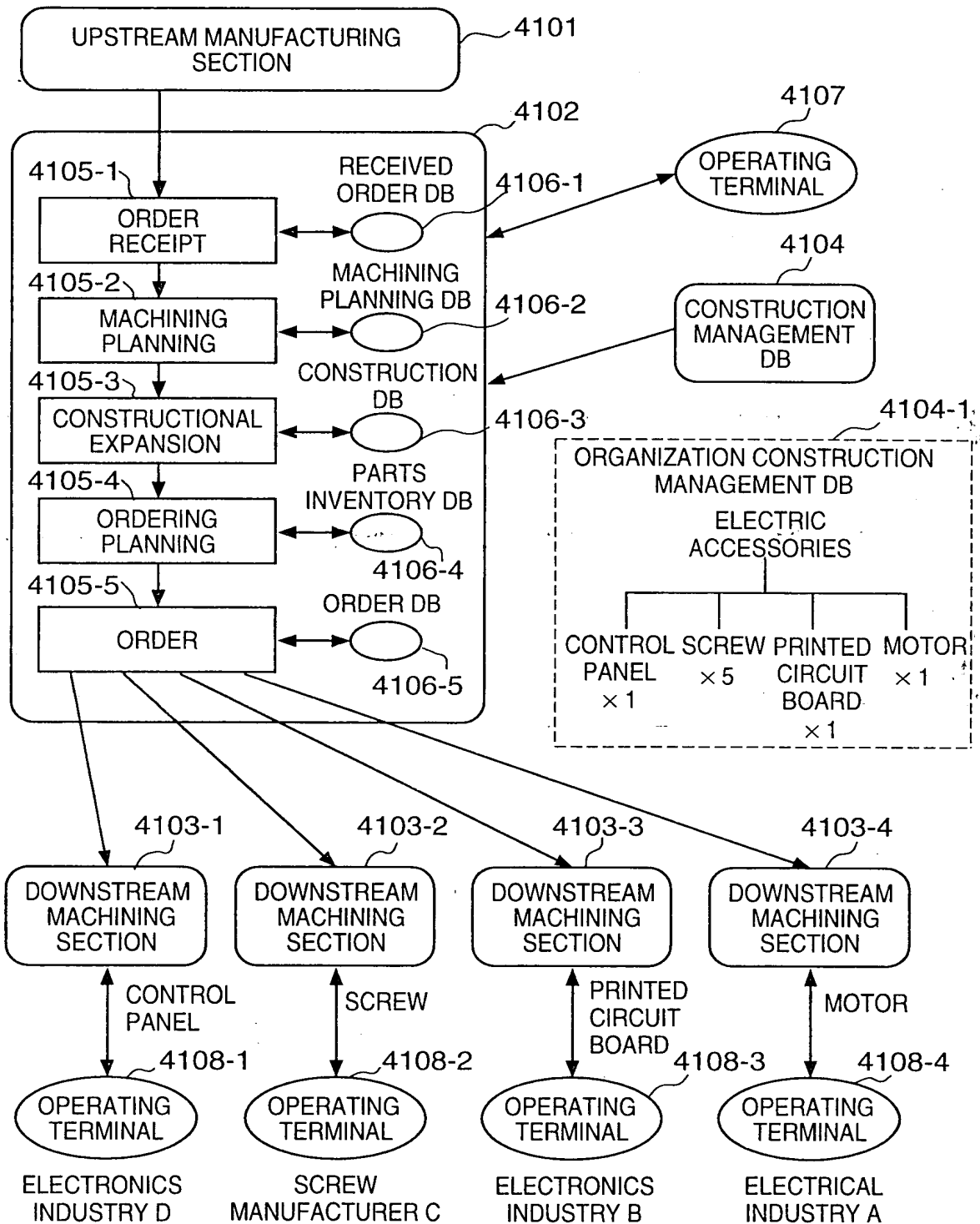


FIG. 3



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FIG. 4



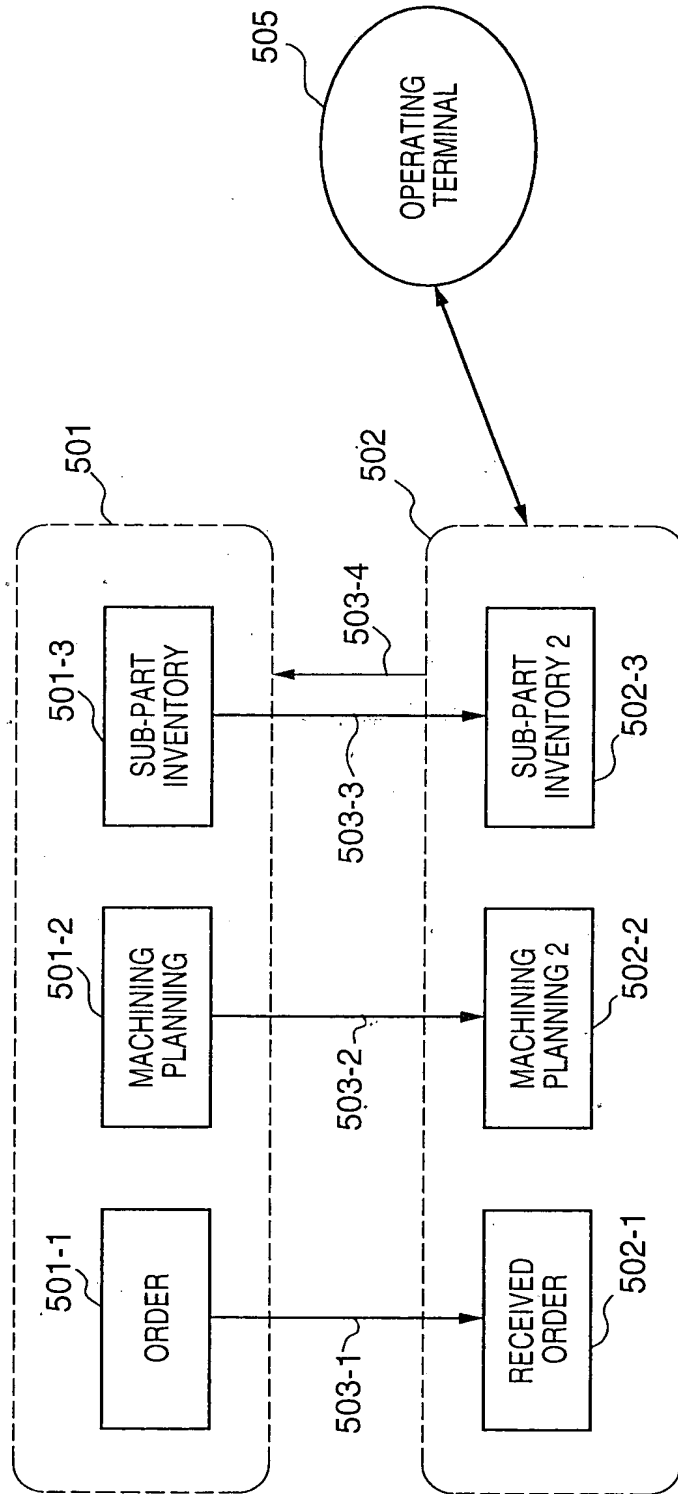
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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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FIG. 5

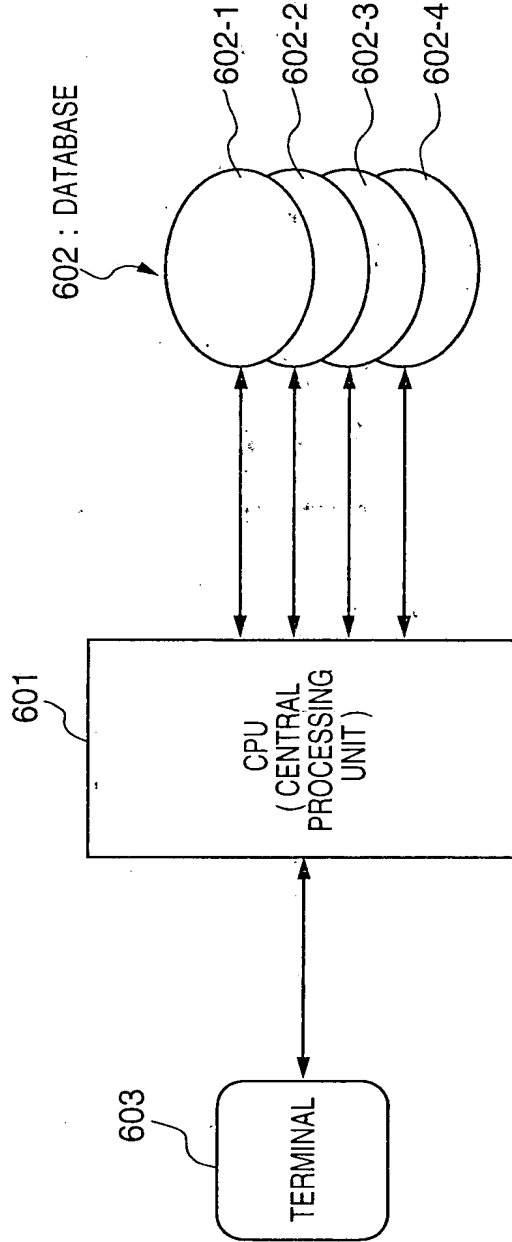


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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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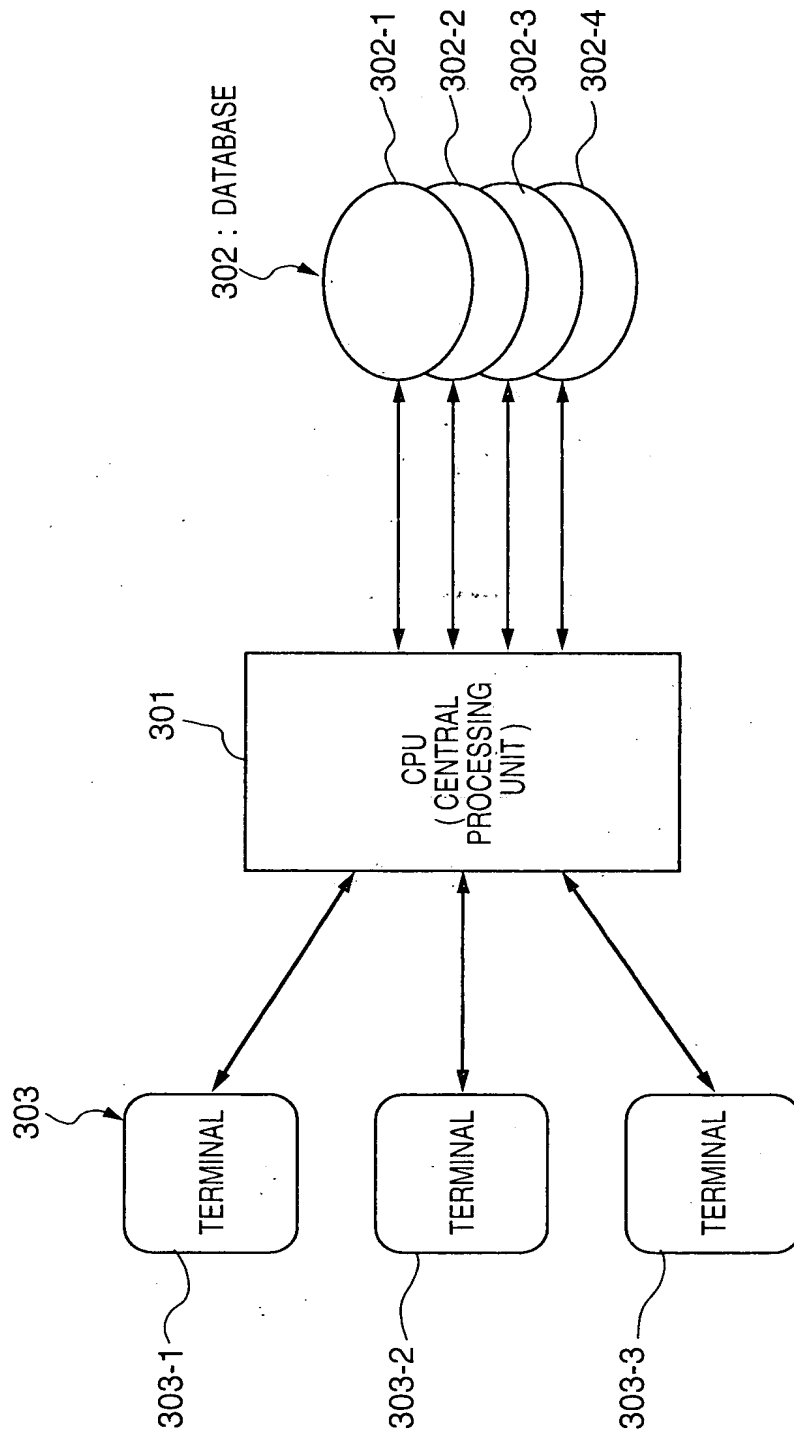
FIG. 6



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

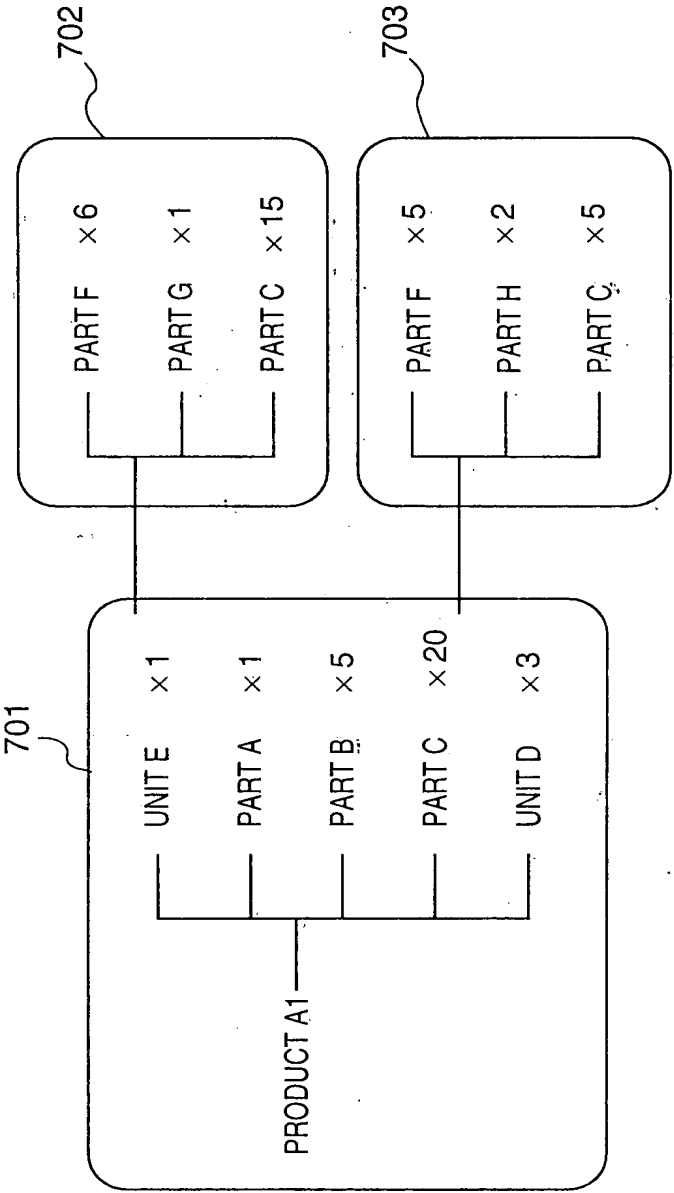
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FIG. 7



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 8



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

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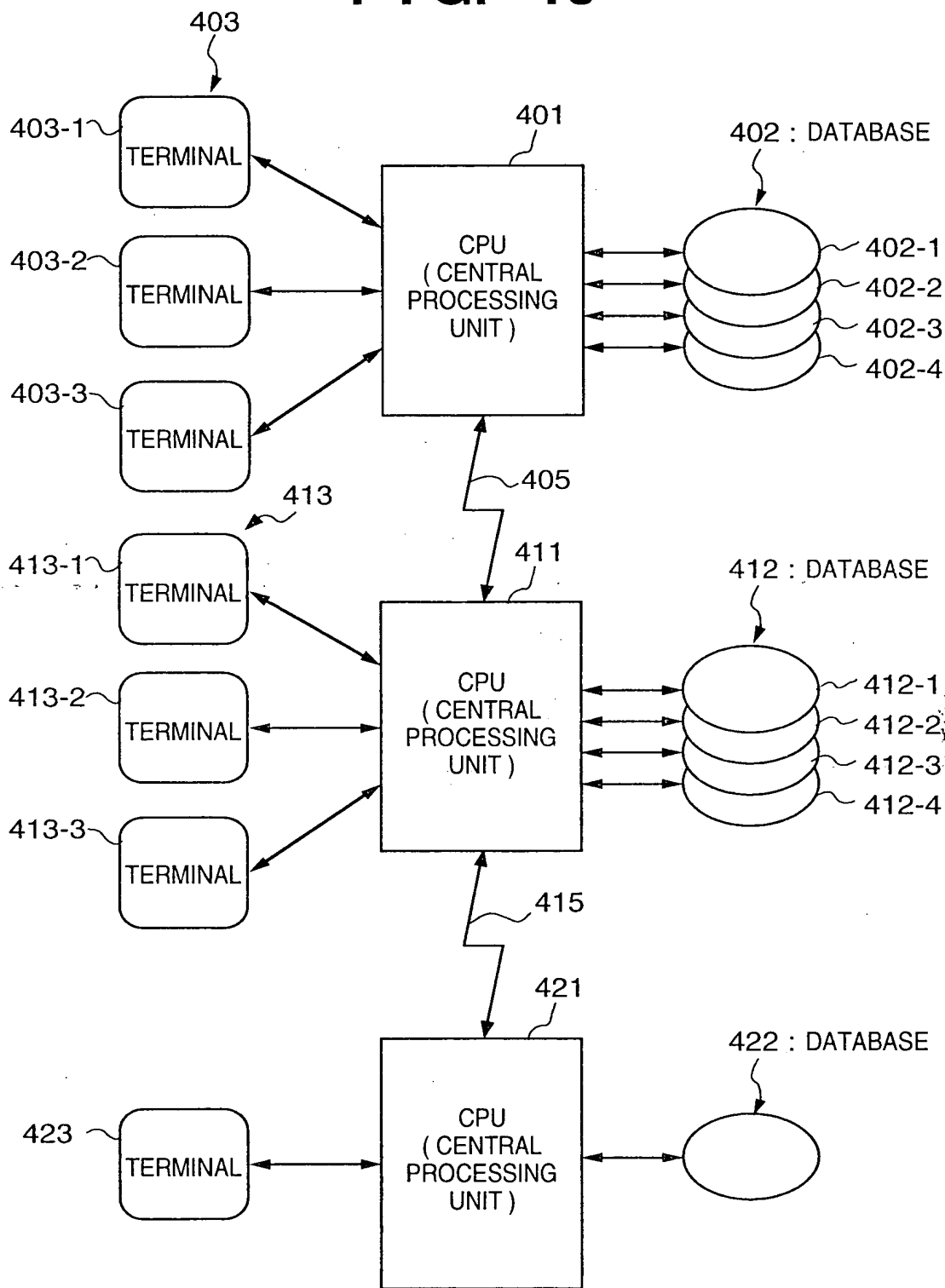
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FIG. 9

FABRICATE TEN ORDERS OF PRODUCT A1

		NUMBER OF SUB-PARTS	INVENTORY OF SUB-PARTS	NEWLY ORDERED SUB-PARTS
UNITE	x1	10	12	0
PART A	x1	10	3	7
PART B	x5	50	15	35
PART C	x20	200	50	150
UNIT D	x3	30	8	22

FIG. 10



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FIG. 11

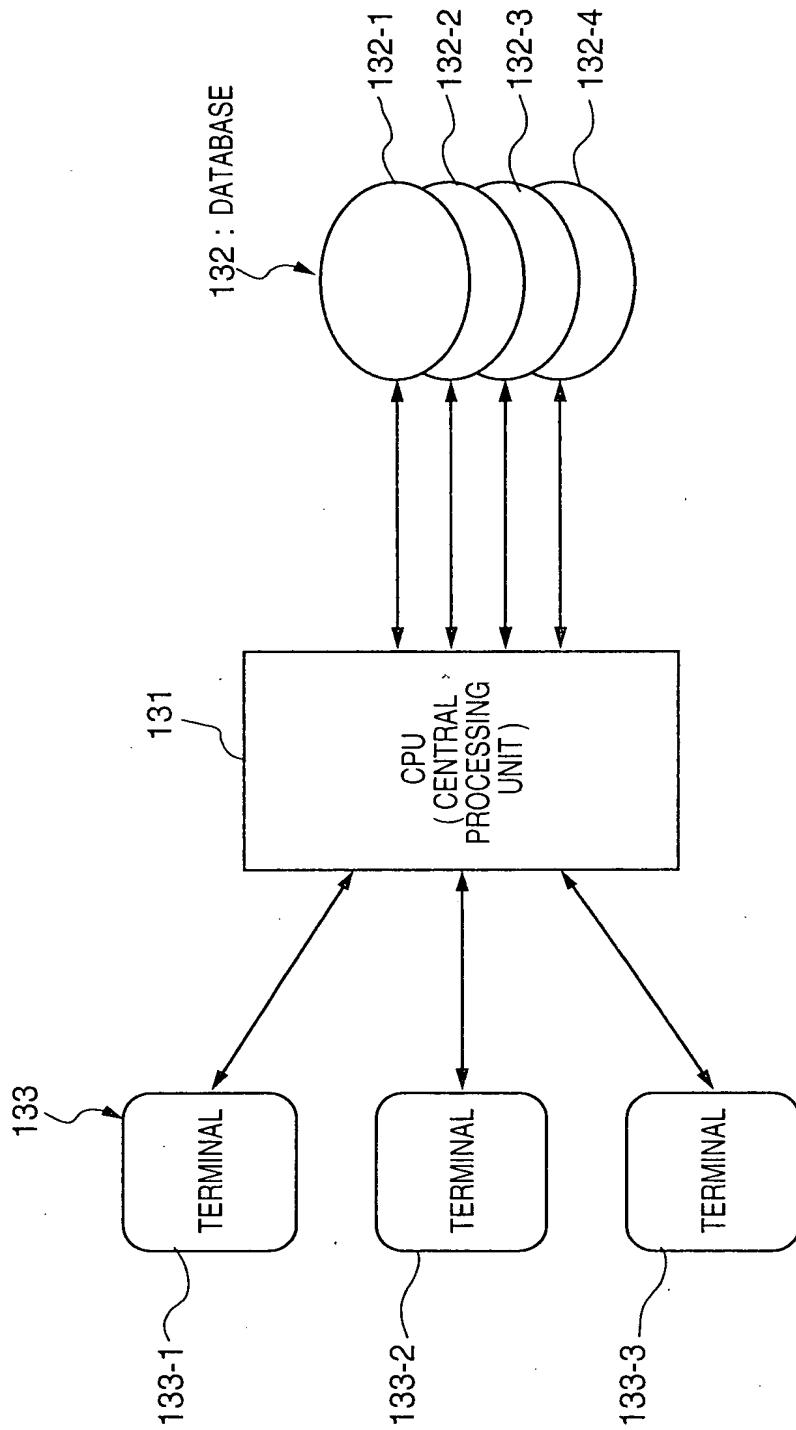
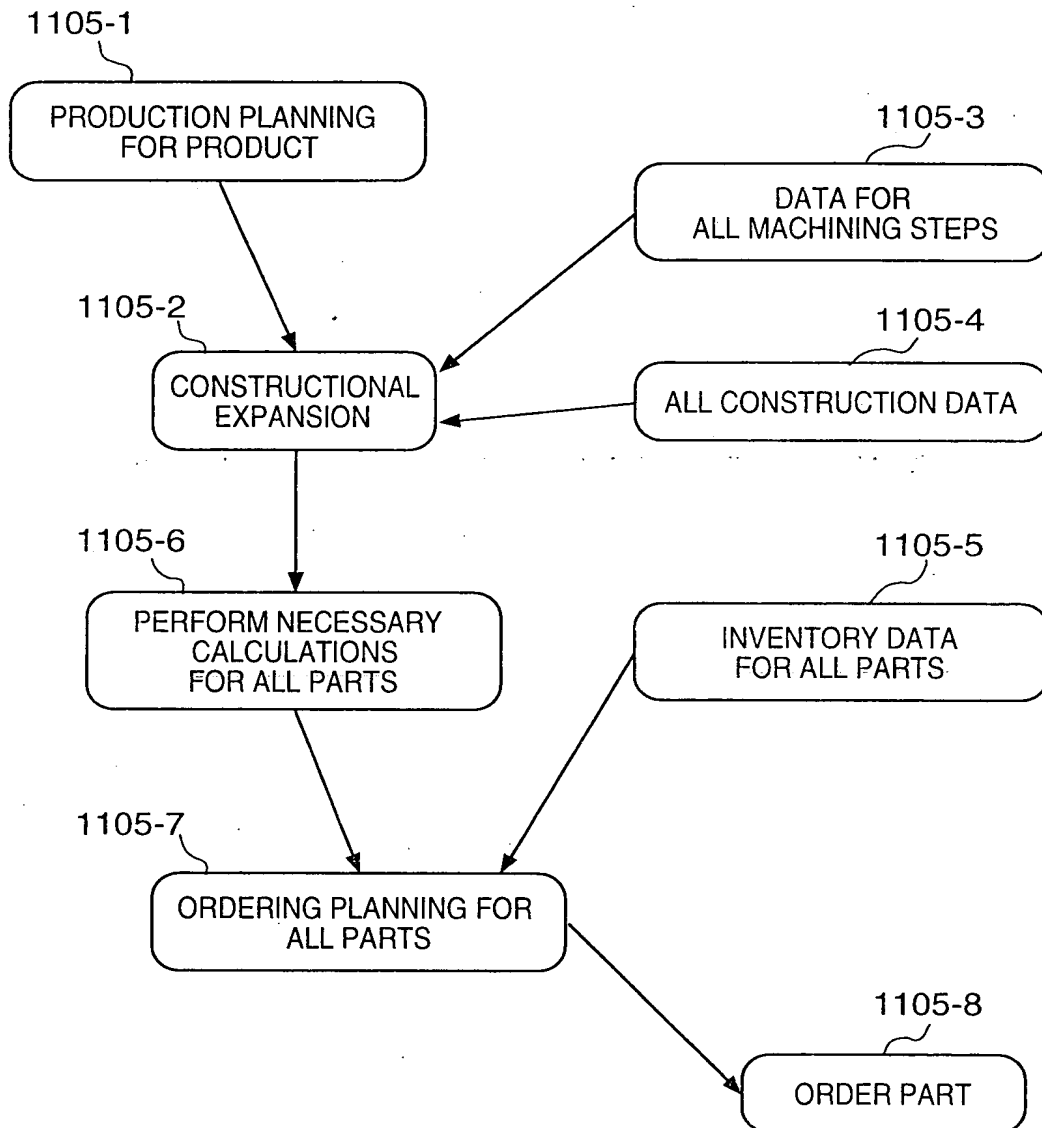


FIG. 12

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FIG. 13A

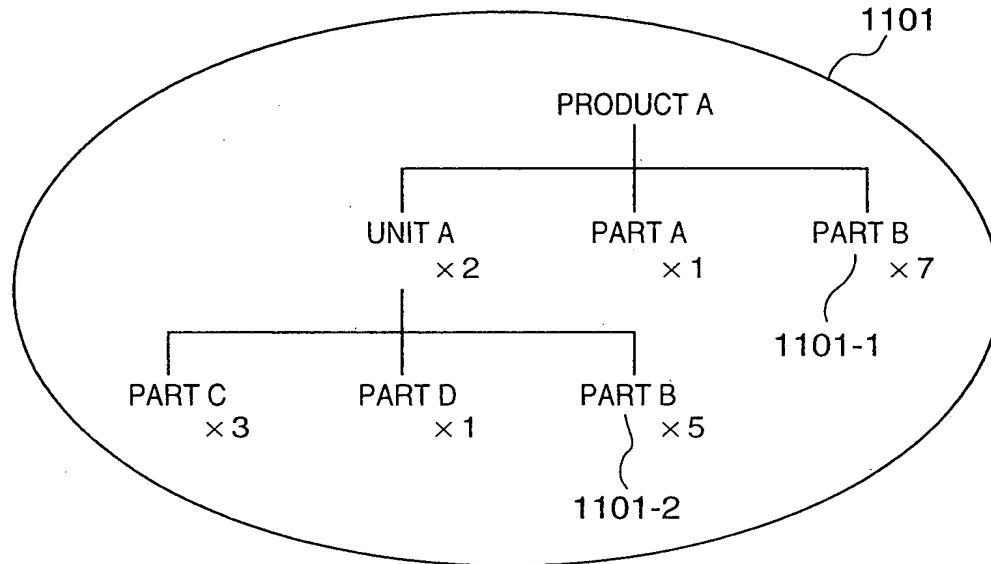
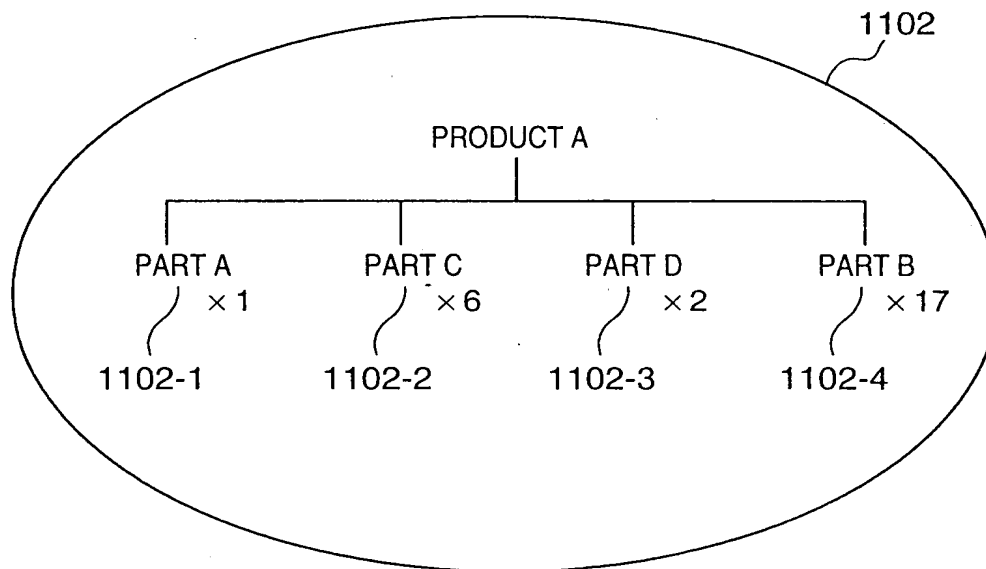
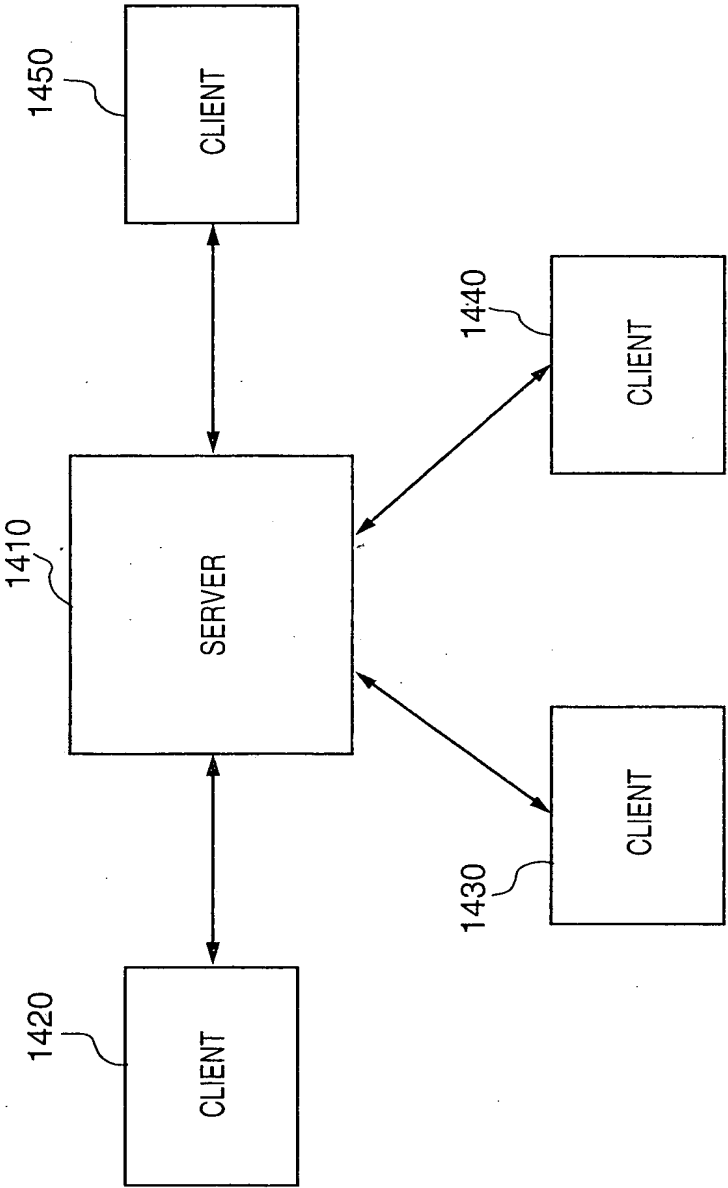


FIG. 13B



APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 14



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APPROVED	O.G. FIG.	
BY	CLASS	SUBCLASS
DRAFTSMAN		

FIG. 15

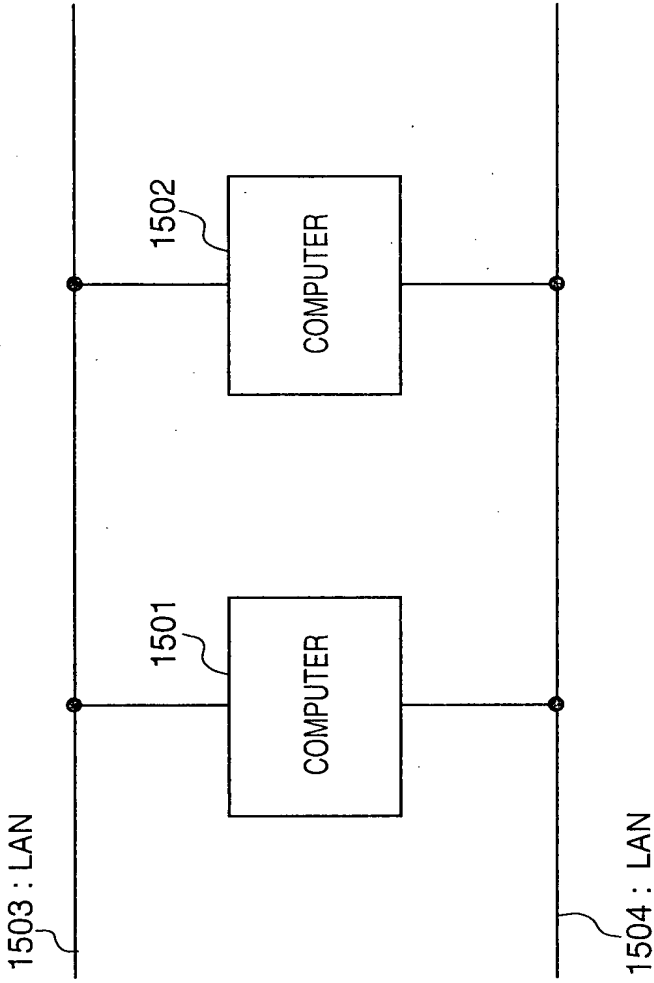


FIG. 16

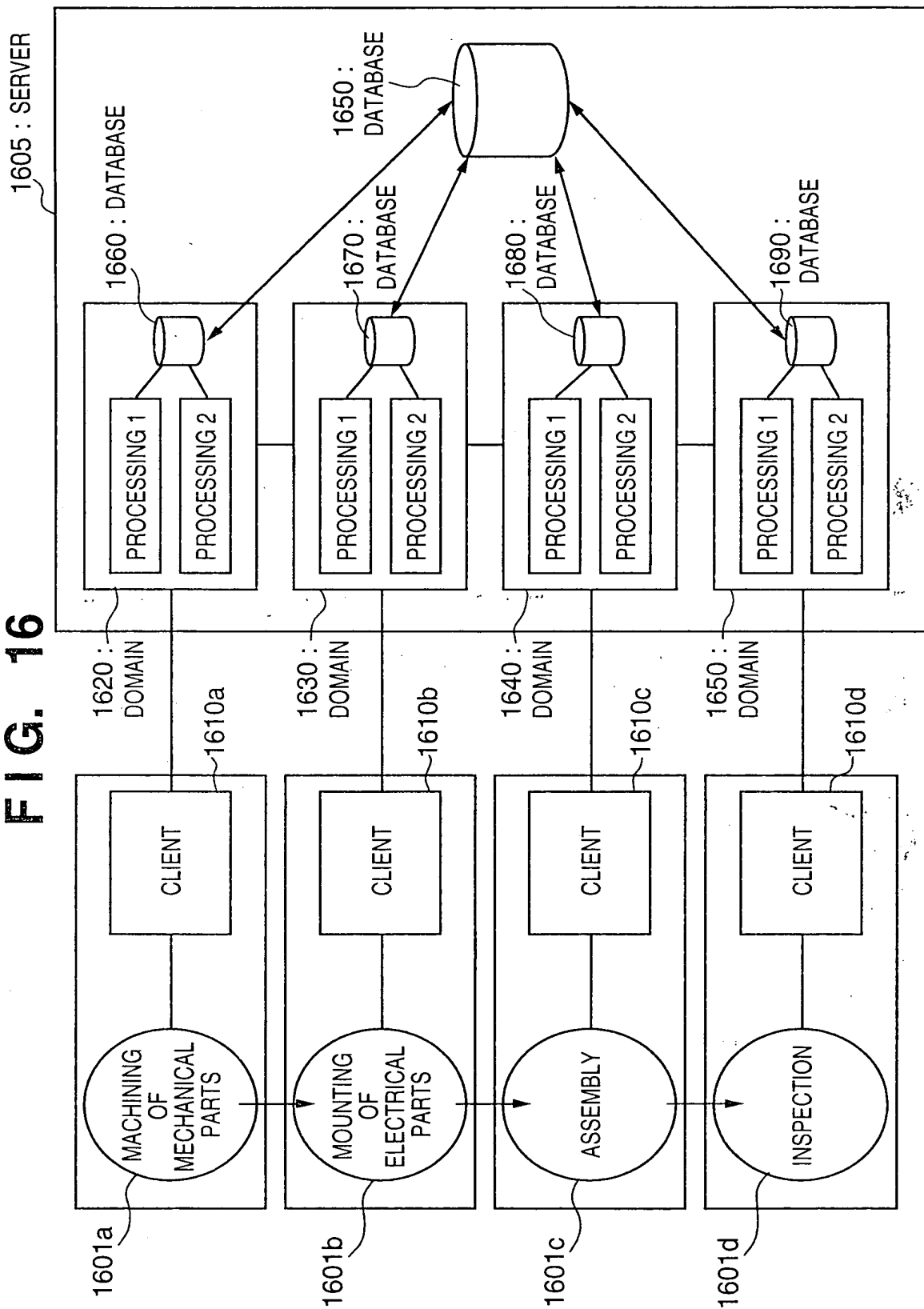
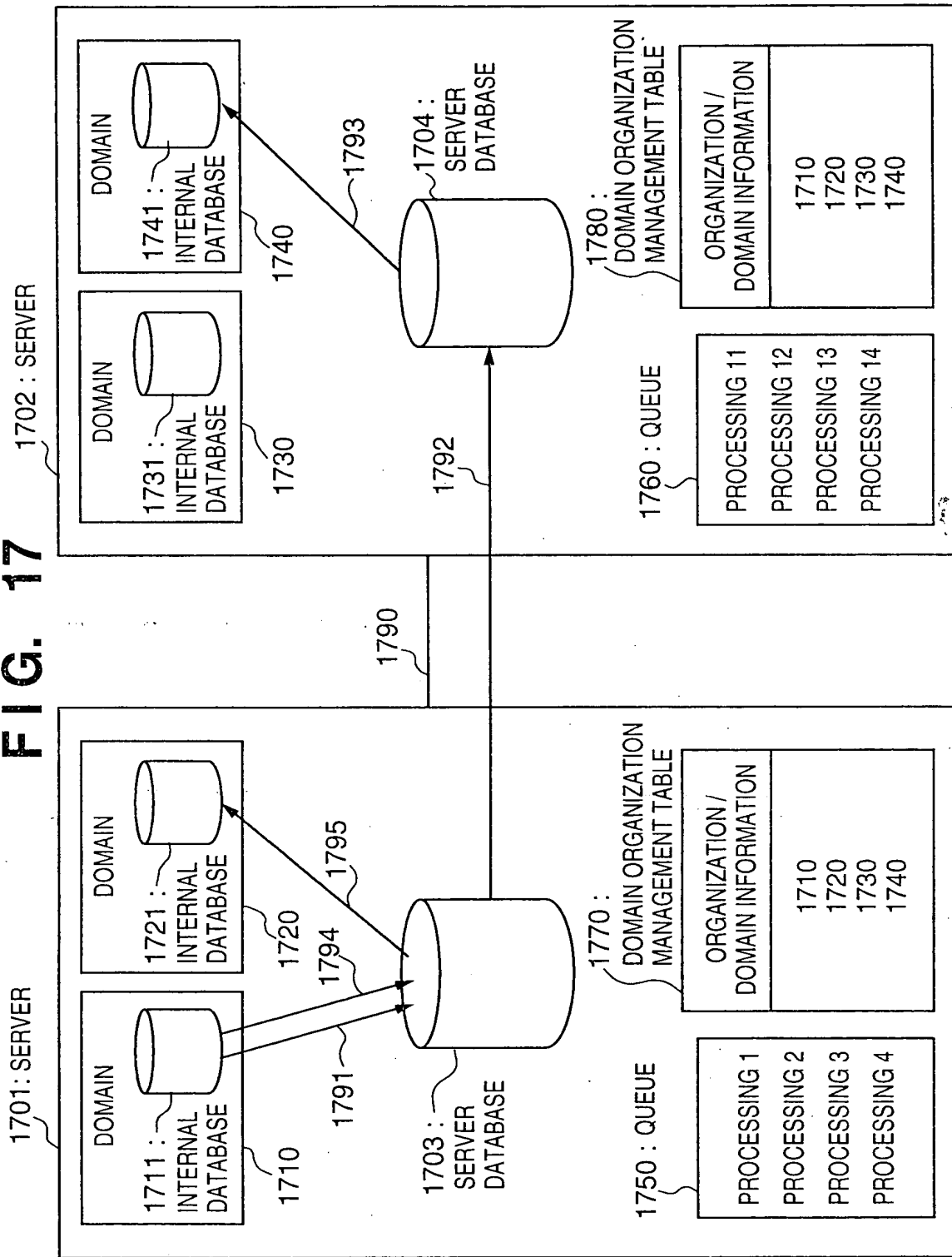


FIG. 17



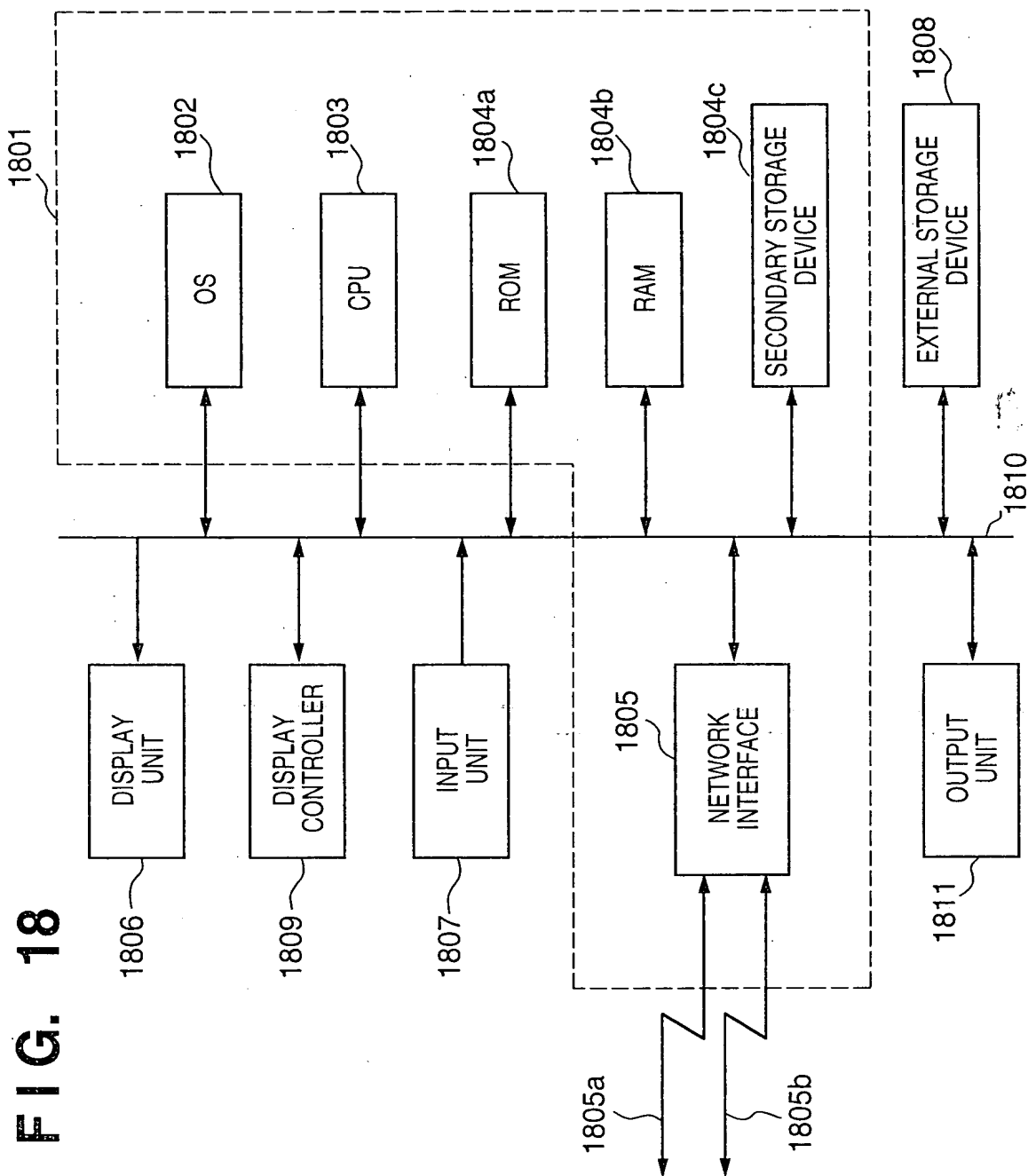
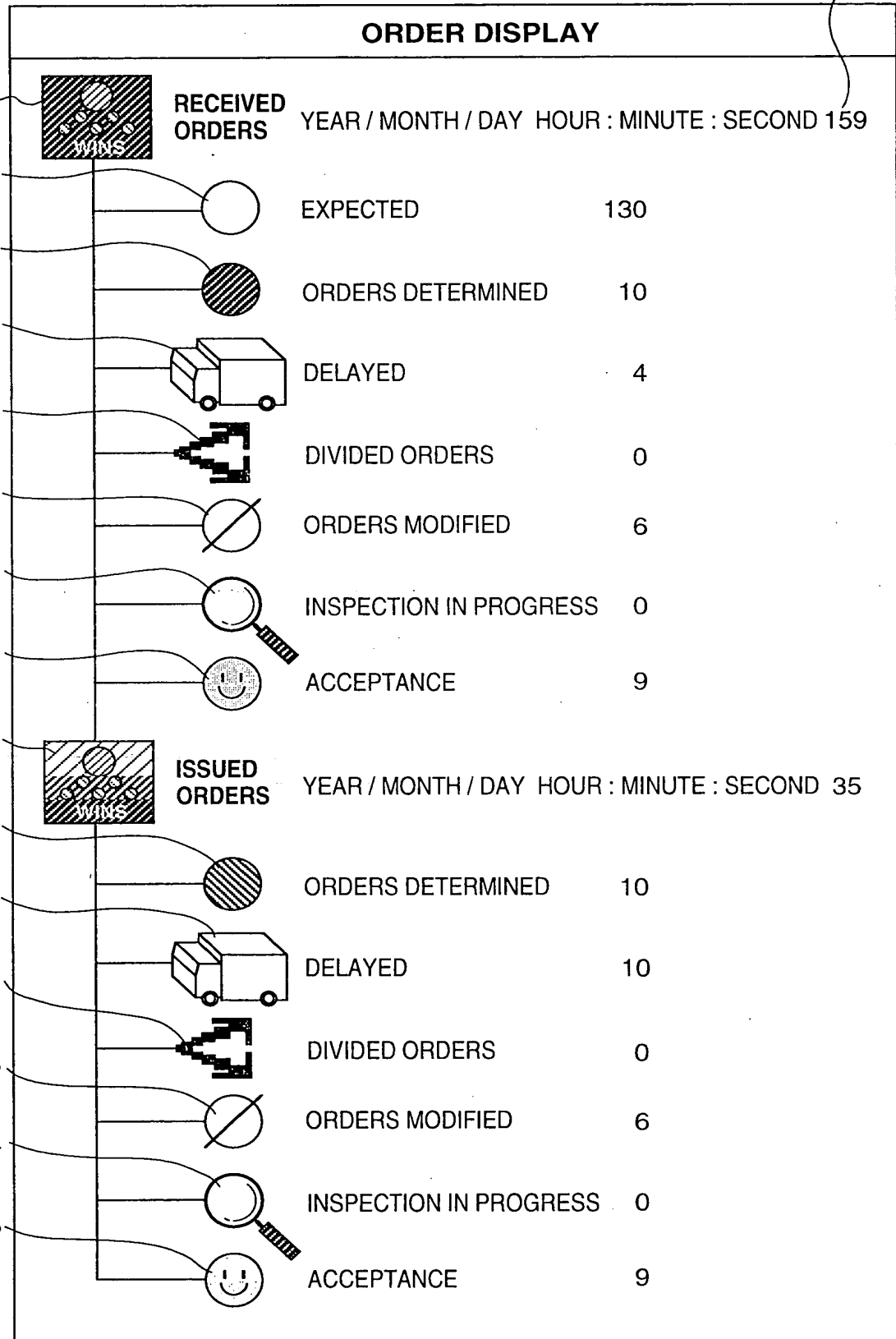


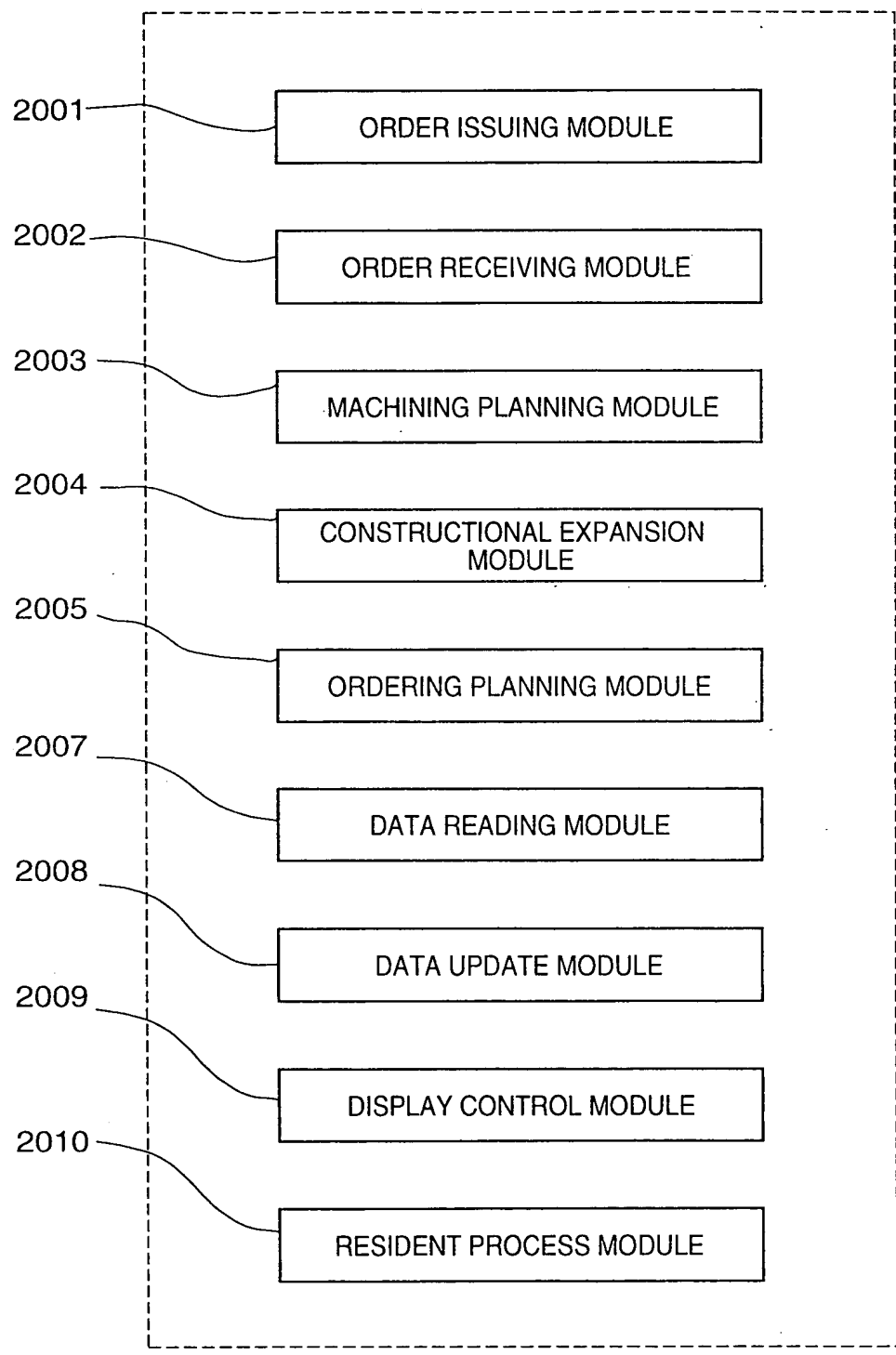
FIG. 19

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FIG. 20



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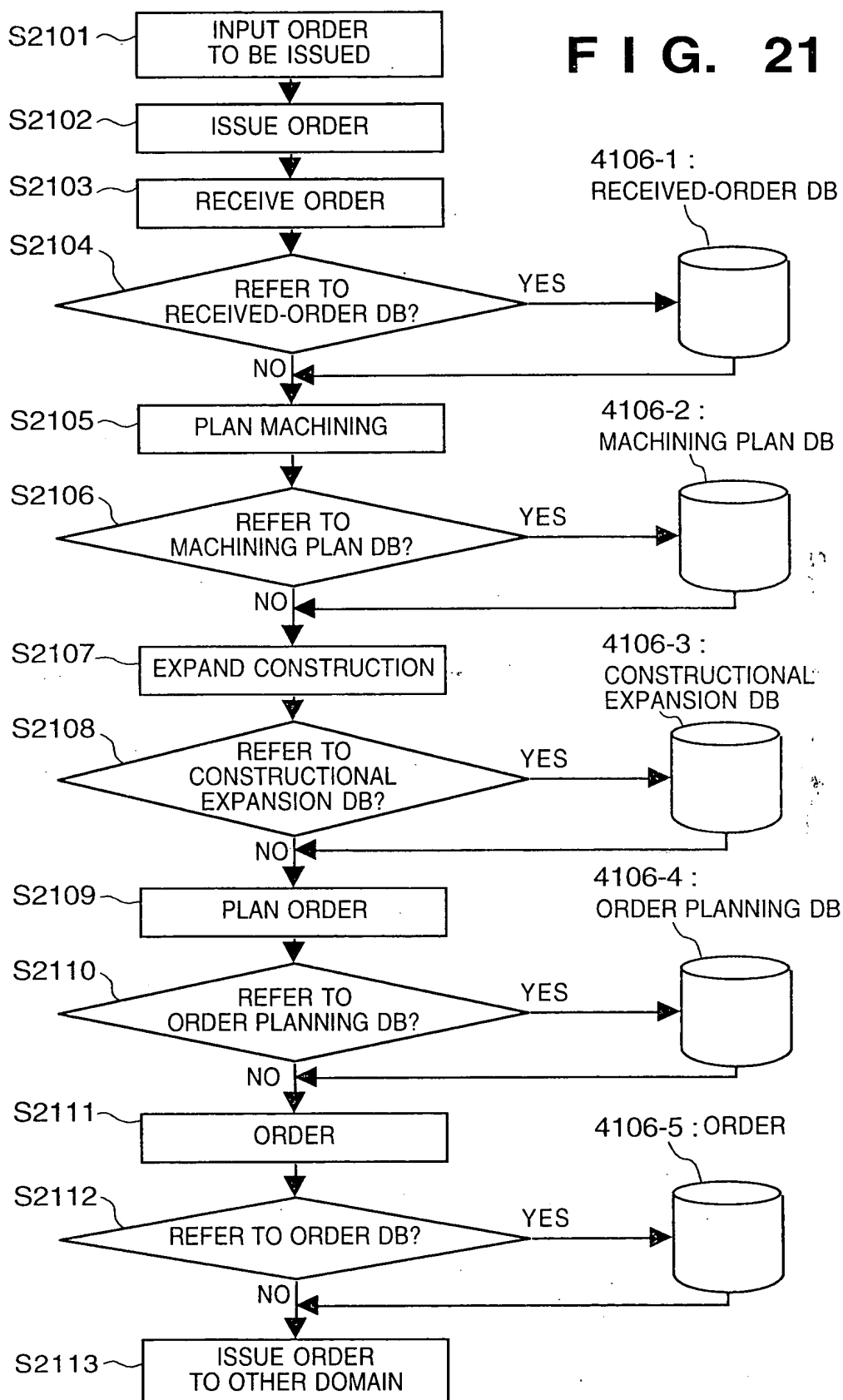
FIG. 21


FIG. 22

